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**Boegli et al.**

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(54) **DEVICE FOR EMBOSsing PACKAGING MATERIAL WITH A SET OF EMBOSsing ROLLERS OF THE MALE-FEMALE DIE TYPE**

(58) **Field of Classification Search**  
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(Continued)

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(57) **ABSTRACT**

The embossing device for embossing packaging material comprises a set of embossing rollers with male die and female die rollers co-operating with one another, the surface of which is provided with texture elements, wherein the texture elements (M6R6) on the surface of the female die roller (M6), which are assigned to the texture elements (P6E6) on the surface of the male die roller (P6) are not inversely congruent by an amount of above 15 µm in axial and radial direction and the texture elements of the male die and female roller associated with one another comprise facets (F) for the purpose of local pressure elevation. A facet (F) comprises faces (FN), which with respect to the imaginary, continuous surface of the texture is inclined. With such

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